

> DPR SERIES

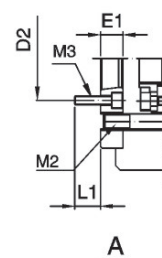
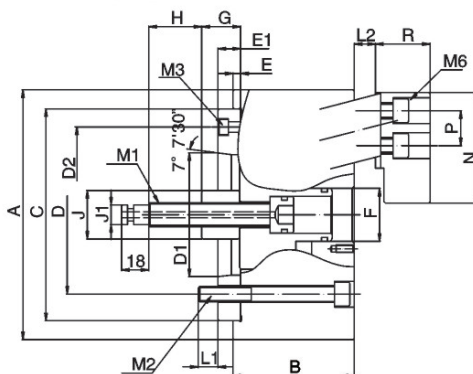
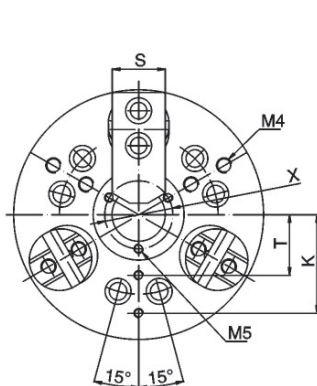
三爪後拉式油壓卡盤

3 JAW PULL BACK POWER CHUCK

- ◎ DPR後拉式油壓夾頭，在徑向夾持工件的同時向後斜拉。
- ◎ 工件緊貼定位端面，不會上浮，適合對鑄件及鍛件的重切削加工。
- ◎ 夾頭採用圓柱滑動結構，重複夾持精度與定長精度好。
- ◎ 可搭配氣密檢測裝置。
- ◎ DPR 3 jaw pull back power chuck, it pulls back while radial clamping the workpiece.
- ◎ When the workpiece is clamped onto the basic position end, it can't move up, it's suitable for processing casting and forgings parts.
- ◎ The cylindrical sliding structure is adopted, the repeating clamping accuracy and length fixing accuracy is excellent.
- ◎ It can go with air detection device to check if the clamping is OK or not.



DPR-08A5
DPR-10A6
參考圖A FIG A



規格 Spec 型號 Model	楔心行程 Plunger stroke (mm)		爪行程直徑 Jaw stroke (Dia) (mm)		直徑夾持範圍 Clamping Range Dia. (mm)		容許油壓缸推力 Max. D.B. pull KN (Kgf)		最大夾持力 Max. clamping force KN (Kgf)		最高轉速 Max RPM	慣性矩 I Kg · m²	重量 Weight (Kg)	適合油缸 Matching Cylinder	最大使用壓力 Max. pressure Mpa (Kgf/cm²)	
DPR-06A5	15		7.8		22-165		9(910)		25.0(2550)		3500	0.05	17	SLA-100	2.5(25)	
DPR-08A5	20		10.3		28-210		16(1630)		45.0(4590)		3000	0.14	29	SLA-125	2.2(22)	
DPR-08A6	20		10.3		28-210		16(1630)		45.0(4590)		3000	0.14	27.5	SLA-125	2.2(22)	
DPR-10A6	20		10.3		35-254		21(2140)		60.0(6120)		2500	0.36	54	SLA-125	1.9(19)	
DPR-10A8	20		10.3		35-254		21(2140)		60.0(6120)		2500	0.36	52	SLA-125	1.9(19)	
DPR-12A8	20		10.3		50-304		45(4590)		112.5(11470)		2100	0.79	73	SLA-150	2.9(29)	
DPR-15A11	20		10.3		60-381		53.9(5500)		134.7(13750)		1800	2.05	137	SLA-200	2.0(20)	
規格 Spec 型號 Model	A	B	C(H6)	D	D1	D2	E	E1	F	G max	G min	H	J	J1	K	L1
DPR-06A5	165	88	140	104.8	82.56	116	5	15	35	30	15	35	32	13	55	13
DPR-08A5	210	100	170	133.4	82.56	104.8	5	23	45	27	7	38	37	16	75	17
DPR-08A6	210	100	170	133.4	106.38	150	5	17	45	27	7	38	37	16	75	17
DPR-10A6	254	110	220	171.4	106.38	133.4	5	25	55	31	11	41	48	20	85	19
DPR-10A8	254	110	220	171.4	139.72	190	5	18	55	31	11	41	48	20	85	19
DPR-12A8	304	125	220	171.4	139.72	190	5	18	65	50	30	50	55	22	105	20
DPR-15A11	381	140	300	235	196.87	260	5	22	80	60	40	55	60	25	140	25
規格 Spec 型號 Model	L2 min		M1	M2	M3	M4	M5	M6		N	P	R		S	T	X
DPR-06A5	8		M16	6-M10	3-M6	6-M6	3-M5	6-M10		73	23	35		35	35	45
DPR-08A5	9		M20	6-M12	6-M10	6-M10	3-M6	6-M12		82	26	40		40	50	60
DPR-08A6	9		M20	6-M12	3-M6	6-M10	3-M6	6-M12		82	26	40		40	50	60
DPR-10A6	9		M24	6-M16	6-M12	6-M10	3-M6	6-M14		100	32	46		50	55	70
DPR-10A8	9		M24	6-M16	3-M8	6-M10	3-M6	6-M14		100	32	46		50	55	70
DPR-12A8	8		M27	6-M16	3-M8	6-M10	3-M6	6-M16		120	36	51		60	70	76
DPR-15A11	8		M30	6-M20	3-M10	6-M12	3-M8	6-M16		165	40	55		70	95	100

* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
* 非標需求可訂做 Non-standard requirements can be made